



PŘEKLAD  
dne: 10. 12. 2015

PROVEDLA

VÝKRES

10-02-2015

ARCHIV

N2 14/09374

NOTA : *TRŽIŠTĚ NÁST. VÝKRES. POLSKY*  
- Metal sheet thickness : 8 mm  
- Radii without dimension : R = 5  
- Bend radii : R = 1  
*POLSKY 017780*

| Condition at time of delivery   |   |
|---|---|
| de-scaled (degree of purity SA 2 1/2 acc. ISO 85/11-1)                                | X |
| without burrs acc. WfI 11310  |   |
| Permissible top-end rounding during flame cutting (also positive bead acc. WfI 10572) |   |
| oil-free / free of grease   |   |
| oiled   |   |
| oiling permissible  | X |
| Indicate the required condition at time of delivery with an X.                        |   |

| LASER cutting tolerances   |            |             |              |        |  |
|--|------------|-------------|--------------|--------|--|
| NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified |            |             |              |        |  |
| ≤ 30   | 30 < ≤ 120 | 120 < ≤ 400 | 400 < ≤ 1000 | 1000 < |  |
| ± 0,5  | ± 0,8      | ± 1,0       | ± 1,5        | ± 2,0  |  |

|                                  |                       |                                      |                  |
|----------------------------------|-----------------------|--------------------------------------|------------------|
| First angle projection           | 02                    | Oiled -> Oiled permissible           | 148720           |
| General tolerance (GT) in mm     | Inspection dim.       | Material: S235JR following EN10025-2 | Weight: in kg    |
| Size range                       | Auxiliary dim.        | Blank no:                            | 2.3              |
| GT coarse                        | Date                  | Name                                 |                  |
| L 1 2 3 4                        | Drawn                 | J.Fanteny                            | Title:           |
| 1 2 4 6                          | Checked               | F.Praus                              | reinforcement    |
| Lengths (L) and angle (L) = ± GT | Auth'd                | R.Pelletier                          | fender           |
| Tolerance Symbols ISO 1101       | Mcheck                | J.Lecasse                            |                  |
| ○ roundness = 1/2a-Tol           |                       |                                      |                  |
| □ straightness/flatness = GT     |                       |                                      |                  |
| ⊙ concentricity/run out = GT     |                       |                                      |                  |
| ≡ symmetry = GT                  |                       |                                      |                  |
| // parallelism = GT              |                       |                                      |                  |
| ⊕ position = GT                  |                       |                                      |                  |
| Languages: en,fr                 | Confidential document | Refer to protection notice ISO 1606  | Repl.            |
|                                  | Released              | 6                                    | 11914.012808d001 |

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